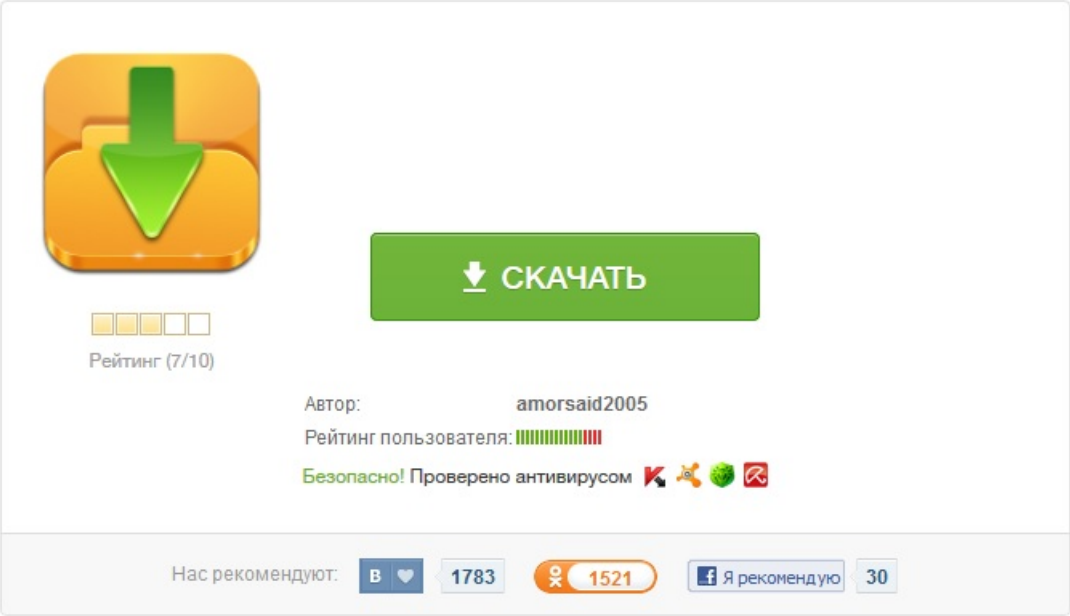бланк технологической карты механической обработки